Qty:

200 Um:

Each

Date:

Tuesday, 22/04/2008 3:53:05 PM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

NG

Drawing Number

Project Number

Drawing Revision

: BUSHING

: D2652

: N/A

: A

: D2652 REV A

: 05/05/2008

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number **Estimate Number** : 38745 : 10725

P.O. Number

This Issue

: 22/04/2008

: NC

Prsht Rev.

: // First Issue **Previous Run**

: 37453

Written By

Comment

Checked & Approved By

: Est Rev:B 02.06.13

Now machined in house.

: MACHINED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: 303 Round Bar 0.500"

11.5500 f(s)

M303R0500 1.0

Comment: Qty.:

0.0578 f(s)/Unit Total:

Material:303 ss .500" Round Bar

(M303R0500)

Batch: MNO(P90)

2.0

Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AR DWG REV:___

QC2

2-DEBURR AS REQUIRED



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Dart Ae	rospace	Ltd			·		1	
W/O:			W	ORK ORDER CHANGES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cate	gory: NC	R: Yes	No DQA:	Date: _	
					QA: N/	C Closed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

NCR: WORK ORDER NON-CONFORMANCE (NCR:		SE (NCR)			
		Description of NC	Corrective Action Section B Verification Appre			Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto	
					·				
									

NOTE: Date & initial all entries

Date:

Tuesday, 22/04/2008 3:53:05 PM

User: `

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38745

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



mF 08-04-29

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						'	
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	۸:	_ Date: _	· · · · · · · · · · · · · · · · · · ·
			04.1	N/C Closec	1.	Date:	

NCR: WORK ORDER NON-CONFORMANCE (NCR)						1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
	Description of NO	Corrective Action Section B				Annroyal	Anneous
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Chief Eng Chief Eng Chief Eng Corrective Action Section B Verification Section C Approval Chief Eng C

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38745
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	FIRST ARTICLE INSPECTION CHECKLIST						
		X First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
0.600	+/-0.010	0.602					
0.060	+/-0.005	P20.0					
Ø0.305	-0.002/+0.000	Ø 2.305					
Ø0.191	+0.005/-0.000	1P1,00					
Ø0.500	+/-0.010	Ø Q. 499					
0.030 x 20°	+/-0.010	0°030×90°	\mathcal{J}_{i}				
R0.010	+0.010/-0.000	20010	J				
			ı				
				-			

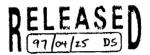
Measured by:	Audited by:	Prototype Approval:	N/A
Date: 08/01/3/0	Date: 08/4/27	Date:	NA

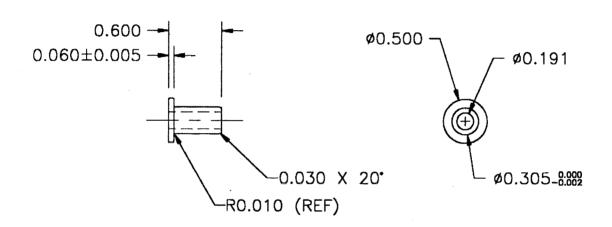
Rev	Date	Change	 Revised by	Approved
Α	03.12.12	New Issue	 KJ/RF	14





DESIGN	DRAWN BY		PACE USA, INC.
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	10100	D2652	SHEET 1 OF 1
DATE		TMLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE SHOPEOPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO 38745